

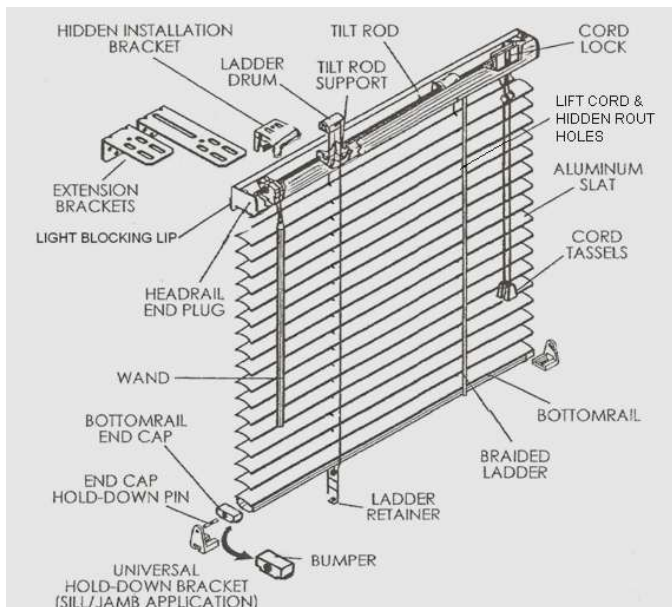
PRODUCT FEATURES



Summit 8 and 6, 1" aluminum mini blinds incorporate the best features available in the industry today. Summit's durable 1" x 1 1/2" steel headrail makes use of our heavy-duty snap in component system designed for reliability. Summit's top slat colors are treated with Dust-protector, an antistatic paint additive to help reduce dust accumulation. Catalina blinds perform effortlessly with a snap-in designed clutch tilter, corrosion resistant steel tape drums and crash-proof safety cord locks with the built in cord separators. Color coordinated plastic components are an added complement.

- .006, .008 gage aluminum alloy in a wide range of colors
- Color coordinated plastic components
- Made from recycled aluminum, LEED contributing
- Crash proof cordlock
- Multiple tape spacing options
- 1" x 1 1/2" profile durable steel headrail
- Static resistant slat to repel dust
- Reliable, superior quality snap-in component system
- Precise clutch tilter eliminates damage to slats from over tilt
- Lead free
- FR Certified - NFPA 701 small scale capabilities
- Limited Lifetime Warranty

PRODUCT DRAWING



1. Hidden installation bracket
2. Ladder drum
3. Tilt rod support
4. Tilt rod
5. Cord lock
6. Lift cord
7. Slat
8. Tassel
9. Bottom rail
10. Braided ladder
11. Bottom plug
12. Bottom rail end cap
13. Hold down bracket
14. Hold down pin
15. Wand
16. Head rail end stiffener
17. Light blocking lip
18. Extension bracket (2 7/8")
19. Extension bracket (5")



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SPECIFICATIONS

HEADRAIL

"U" shaped configuration, dimensions are 1" high by 1 1/2" deep with rolled edges at the top. Head rail is convexly contoured and shall have 3 decorative grooves located in the front. In addition the back has 1 groove to position installation bracket that allows for a secure fit. An integrated lip located at the low-est part of the back section is designed to prevent light seepage at top slat, which eliminates the need for an attached valance. Fabricated steel is 0.024-inch thick (before paint) and iron phosphate treated. Head rail is acrylic primed with a finish coat of baked on polyester enamel to color coordinate with bottom rail.

a. Head rail shall incorporate color coordinated or milky white molded end caps for reinforcement.

OPERATING HARDWARE

snap in design and positioned to allow precise alignment.

TAPE ROLL SUPPORT

Component is made of low friction thermoplastic, which is self lubricating and maintenance free for smooth operation. Ease of raising and lowering is facilitated by the use of an integrated nickel-plated roller that the lift cords ride on. The tape roll support also provides the tape roll with a smooth bearing point and centers it over the ladder guide hole.

TAPE ROLL

Component shall be made from heat-treated zinc-plated steel for utmost resistance to corrosive elements. Component is cylindrical in shape and allows for a clinched metal ladder tip to be inserted and secured into body.

CORD LOCK

This component is a steel bodied unit and shall be of a snap-in design. The lift cord smoothly passes over a Delrin plastic roller and has a floating geared roller which provides the cord lock with a "crash-proof" safety feature, which locks the blind automatically whenever the cord is released. The ends of the cords are knotted allowing for either color coordinated or milky white cord tassels. The cord lock is designed with a built-in cord separator that prevents multiple cords from twisting as they enter through the cord lock.

a. An optional lift cord ring pull is available in lieu of cord tassels and shall be supplied with a standard 4-inch control length.

TILTER

Precise clutch tilter holds slats at any angle without movement. Worm and gear system and fully enclosed housing are constructed of clear .080-inch thick thermoplastic. This highly accurate tilter operates smoothly, preventing potential damage to the blind due to accidental over tilt.

a. Optional tilt ring shall be attached to the tilter shaft in lieu of a

wand, allowing for the field provision of a pole hook to operate.

TILT WAND

A length of clear solid plastic rod facilitates direct engagement of tilter. Wand shall be multi sided, with a cross-section measuring 3/8-inch across the points. Wand length is determined by appropriate schedule of blind drop, unless otherwise noted. Wand shall be attached or detached to tilter shaft via metal clip, which shall be secured by pressure.

TILT ROD

This component, hexagonal in shape, is composed of solid galvanized steel and provides an instant tilting response.

SLAT

Slats are composed of aluminum alloy with a recycled material content of 41.53% (a letter of compliance is on file for LEED qualifying projects) which provides maximum strength, flexibility and resistance to varying corrosive elements. Slats shall be nominally 1-inch in width. Before painting, slats shall have a pre-coated treatment to adhere and bond baked on polyester enamel finish. On selected colors, paint shall incorporate an anti-static dust inhibitor additive to minimize dust accumulation.

a. Before painting, .006 slat thickness is .00575 (+/- .0003). After painting standard colors, .0070 (+/- .0003).

b. Before painting, .008 slat thickness is .0073 (+/- .0003). After painting standard colors, .0080 (+/- .0003).



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BRAIDED LADDER

Color coordinated braided ladders shall be constructed of polyester yarn with a double crossed inter-braided cable thread design, for maximum slat support and minimum stretch. Slat support shall be supported by ladder tape without any visible distortion. Ladder rung distances shall not exceed 20mm (15.2 slats per vertical foot). Distances between ladders shall not exceed 22-inches, nor distance from end of ladder to end of slat shall not exceed 6-inches.

a. 21.5 millimeter ladder (14.2 slats per vertical foot) or 22.5mm ladder (13.5 slats per vertical foot) are available in lieu of standard 21.5mm ladder.

b. Optional 18mm privacy spacing (16.9 slats per vertical foot, route holes are punched to the back of the slat).

CORD

Color coordinated lift cord shall be constructed of a braided polyester jacket with a rayon center core or approved equal. Cords shall be of sufficient length to properly facilitate the raising and lowering of the blind. Diameter of cord shall be 1.4mm (+ - 0.1 mm).

a. Cords shall be equipped with a standard color coordinated tassels or an optional ring.

BOTTOM RAIL

Signature Series/Summit bottom rail shall be made of roll formed steel sculptured in design, which enables a color coordinated slat to be inserted into an integrated groove providing a fully enclosed dust cover. Fabricated steel is .024-inch thick (before paint) and iron phosphate treated. Bottom rail is acrylic primed, then finished with a coat of polyester baked on enamel to color coordinate with head rail.

a. Color coordinated or milky white thermoplastic end caps and tape retainers are designed to prevent marring of window sill or mullion.

INSTALLATION BRACKETS

Steel top mounted installation brackets are designed to snap in and be secured by a swivel cam when turned one quarter.

PACKAGING

Corrugated 44 ECT cardboard packaging consists of 100% recycled material that is also 100% recyclable (a letter of compliance is on file for LEED qualifying projects).

WARRANTY

Signature Series/Summit Blinds shall be manufactured exempt of any sharp edges, burrs or other defects. CACO, Inc. will extend a limited life-time warranty: Every horizontal blind properly installed is guaranteed to be free from defective components and workmanship for as long as the blind remains in the same window as originally installed. This obligation is limited to repair and replacement of components found to be defective. This guarantee does not include any conditions resulting from damages caused by accidents, alterations, misuse, abuse, or failure to follow instructions with respect to cleaning or maintenance.



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